# **Post Stand Guide**

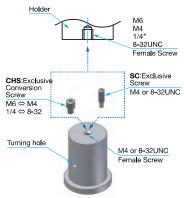
It is available for a fine-turn to any height, by using a post stand with the lineup of 15 - 76.2mm height and a dedicated spacer.





#### **Pedestal Bases PST**

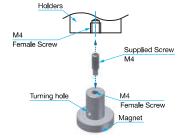
#### <Connection Example>



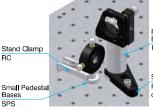
Holder Side	Supplied Screw	Post Stand Side
M6	CHS-M4-M6-9	M4
M4	SC-M4-18EE	M4
1/4″	CHS-1/4-8U-9	8-32UNC
8-32	SC-8U-18UU	8-32UNC

#### Small Pedestal Bases SPS

#### <Connection Example>



#### <SPT/SPS Usage Example>



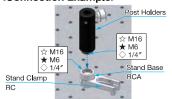
# Pedestra Stand Base or PSCS

### **Stand Bases**

It is the stand base suitable to the rod stand (RS, BRS).

It can be freely placed in a limited

#### <Connection Example>



<Usage Example>



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# Small Pedestal Adapters | PS-SP

#### The spacer for a post stand is used as a height adjustment spacer placed on the post stand.

- Our post stand (PS series) has a lineup at 5 mm intervals. The PS-SP series can be used to adjust the fine height of 0.5-4.5 mm.
- ■Combination of Small Pedestal Adapters (PS-SP series) and Screw (SC series) Reference D041, D050

	PS-SP Height [mm]	Combined Use Case (Part number)	Available SC screw Length [mm]	Protruded Screw Height [mm]
	0.5	PS-0.5SP	17.5	4
	1	PS-1SP	17.5	3.5
Ī	1.5	PS-0.5SP+PS-1SP	17.5	3
	2	PS-2SP	19.5	4.5
	2.5	PS-0.5SP+PS-2SP	19.5	4
	3	PS-1SP+PS-2SP	19.5	3.5
	3.5	PS-0.5SP+PS-1SP+PS-2SP	21	4.5
	4	PS-2SP×2	21	4
	4.5	PS-0.5SP+PS-2SP×2	21	3.5

- The height of optical axis of our holder has been designed in millimeters (mm). If you want to set inch size, the post stand for spacer (PS-SPUU series) can be used.
  - (Example) 2 "[50.8 mm] (optical axis height) = 25 mm (holder optical axis height) +25 mm (post stand height) +0.8 mm (spacer thickness for post stand thickness)

#### Using the post stand for spacer (PS-SPUU series)

kis Height	Available Spacer	
[mm]	(Part number)	
38.1	PS-3.1SPUU	
50.8	PS-0.8SPUU	
63.5	PS-3.5SPUU	
76.2	PS-1.2SPUU	
88.9	PS-3.9SPUU	
101.6	PS-1.6SPUU	
114.3	PS-4.3SPUU	
	[mm] 38.1 50.8 63.5 76.2 88.9 101.6	



# Posts holders Pedestal Clamps

PST PSC/PSCA/PSCS

PS

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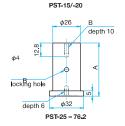
RoHS Code W6039

Pedestal Bases can be mounted directly on a vibration isolator or laboratory benchand are ideal for flexible positioning of optical units with low optical axis.

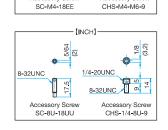


Specifications		Primary material: Stainless Steel Finish: None	
Part Number			
METRIC	INCH	A [mm]	Weight [kg]
B=M4	B=8-32UNC	] []	[149]
PST-15	PST-15UU	15	0.07
PST-20	PST-20UU	20	0.08
PST-25	PST-25UU	25	0.1
PST-25.4	PST-25.4UU	25.4	0.1
PST-30	PST-30UU	30	0.12
PST-35	PST-35UU	35	0.15
PST-38.1	PST-38.1UU	38.1	0.16
PST-40	PST-40UU	40	0.17
PST-45	PST-45UU	45	0.19
PST-50	PST-50UU	50	0.21
PST-50.8	PST-50.8UU	50.8	0.21
PST-55	PST-55UU	55	0.23
PST-60	PST-60UU	60	0.25
PST-63.5	PST-63.5UU	63.5	0.26
PST-76.2	PST-76.2UU	76.2	0.31

# PST Dog Point Set Screws SC-M4-18EE...1 screws, M4-M6 Conversion screw CHS-M4-M6-9...1 screws (METRIC) Dog Point Set Screws SC-8U-18IJU...1 screws, 8-32-1/4 Conversion screw CHS-1/4-8U-9...1 screws (INCH) [METRIC] Accessory Screw Accessory Screw



φ32



# PSC/PSCA/PSCS

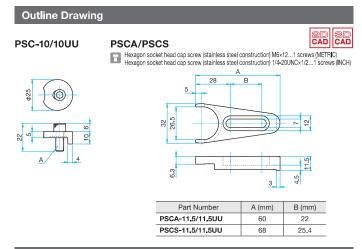
RoHS Catalog W6040

Clamps for Pedestal Bases (PST). Used in combination with a Pedestal, the Pedestal can be freely positioned and secured on a vibration isolator or laboratory bench.

- The PSC-10 is used in pairs, for clamping a Pedestal at two positions, and the PSCA / PSCS is used for clamping at a single position.
- Since there is a long hole in the PSCA / PSCS, it is possible for coarse adjustment of the horizontal direction.
- After alignment, tighten the attached M6 screw to secure the Pedestal.



Specifications	Primary material Finish: None	Primary material: Stainless Steel Finish: None	
Part Number	А	Weight [kg]	
PSC-10	M6 P1	0.065	
PSC-10UU	1/4 <b>-</b> 20UNC	0.065	



Specifications				
Part Number  METRIC INCH		Primary material	Finish	Weight
		Frimary material	FILIISH	[kg]
PSCA-11.5 PSCA-11.5UU		Aluminum	Black Anodized	0.02
PSCS-11.5	PSCS-11.5UU	stainless Steel	None	0.06

# **Adapter Plates for Pedestal / Pedestal Adapters Small Pedestal Base / Small Pedestal Adapters**

SP-T / PS-SP SPS / SPS-SP



RoHS

Catalog W6041



Auxiliary parts for Pedestal Bases. Secured on top of a Pedestal for height adjustment of part of a small optical system or an optical unit.

- Used in combination with a Pedestal and Pedestal clamp.
- The SP-25T is designed primarily for □25mm stages with M2 mounting holes, and the SP-40T is designed primarily for □25mm and □40mm stages with M2 and M3

#### Guide

**PS-SP** 

- ▶ Use pedestal adapters (PS-SP) for fine height adjustment that cannot be managed with adapter plates for pedestal.
- Custom sizes or shapes not listed in the catalog. Contact our International Sales Division for more information.

Specifications	Primary material: Aluminum Finish: Black Anodized
Part Number	Weight [kg]
SP-25T	0.009
SP-40T	0.02

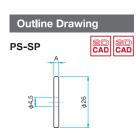
# **Outline Drawing** SP-25T Countersunk screw M4×10...1 screws SP-40T Countersunk screw M4×10...1 screws 40 20 M4 countersunk screw hole

Catalog W6042 **RoHS** 

# Sources

- Auxiliary spacer plates for pedestal (SP-T). This product enables fine adjustment that cannot be managed with adapter plates for pedestal.
- Attached between the Pedestal and adjustable adapter kits, and tightened together.





#### Guide

Custom sizes or shapes not listed in the catalog. Contact our International Sales Division for more information.

Specifications		Primary material: Aluminum Finish: Black Anodized
Part Number	A [mm]	Weight [kg]
PS-0.5SP	0.5	0.002
PS-0.8SPUU	0.8	0.003
PS-1SP	1	0.004
PS-1.2SPUU	1.2	0.005
PS-1.6SPUU	1.6	0.006
PS-2SP	2	0.008
PS-2.5SPUU	2.5	0.01
PS-3.1SPUU	3.1	0.012
PS-3.5SPUU	3.5	0.014
PS-3.9SPUU	3.9	0.016
PS-4.3SPUU	4.3	0.017

#### SPS

RoHS

Catalog W6079



Small post stand is suitable for connection of an adaptive optics mount holder of  $\phi$ 15 mm or less.

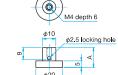
- It is easy to make any positioning and is fixed by post clamp (RC series).
- As an optical unit of low optical axis, it can be placed directly on the vibration isolator and optical bench.



Specifications		Primary material: Aluminum Finish: Black Anodized
Part Number	A [mm]	Weight [kg]
SPS-12.5	12.5	0.01
SPS-15	15	0.013
SPS-20	20	0.017

#### **Outline Drawing**

Dog Point Set Screws SC-M4-14EE...1 screws SPS 🔲



#### SPS-SP

As a spacer for small post stand, it corrects the deviation of the height of the optical axis. Placing between the post stand and optical element mount holder, it is used after fixing with fastened together.



Specifications		Primary material: Aluminum Finish: Black Anodized
Part Number	A [mm]	Weight [kg]
SPS-0.5SP	0.5	0.0007
SPS-1SP	1	0.0015
SPS-2SP	2	0.003

#### RoHS











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# High Stability Ball Plunger Post Holders





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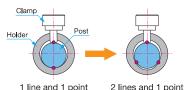
**Adapters** 

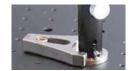
Tools

Used for height and rotational coarse/fine adjustment of a post-equipped holder. The hole shape was modified to hold a post with two lines and one point instead of one line and one point, offering improved holding stability compared to our conventional products.



- Fitted with a plunger to gently hold to post while the clamp is loosened, enabling smooth adjustment with one hand.
- By adjusting the screw pin at the bottom of post holder, the angle can be changed 90 degrees.
- Can be fixed on various places with replacement or addition of optional parts.





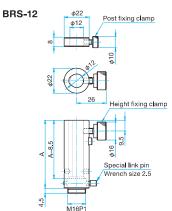
#### Guide

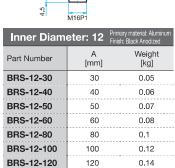
► Clamp screws (RS-CB) can be purchased separately. Reference > D045

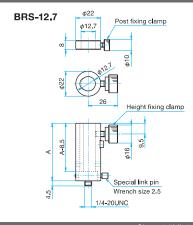


2D CAD	

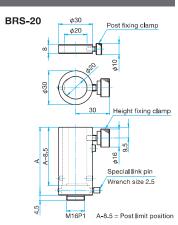
#### **Outline Drawing**







Part Number         A [mm]         Weight [kg]           BRS-12.7-25.4UU         25.4         0.04           BRS-12.7-38.1UU         38.1         0.06           BRS-12.7-50.8UU         50.8         0.07           BRS-12.7-63.5UU         63.5         0.08           BRS-12.7-62.2UU         76.2         0.1           BRS-12.7-101.6UU         101.6         0.12           BRS-12.7-127UU         127         0.15           BRS-12.7-152.4UU         152.4         0.18	Inner Diameter: 1	Inner Diameter: 12.7	
BRS-12.7-38.1UU         38.1         0.06           BRS-12.7-50.8UU         50.8         0.07           BRS-12.7-63.5UU         63.5         0.08           BRS-12.7-76.2UU         76.2         0.1           BRS-12.7-101.6UU         101.6         0.12           BRS-12.7-127UU         127         0.15	Part Number	, ,	
BRS-12.7-50.8UU         50.8         0.07           BRS-12.7-63.5UU         63.5         0.08           BRS-12.7-76.2UU         76.2         0.1           BRS-12.7-101.6UU         101.6         0.12           BRS-12.7-127UU         127         0.15	BRS-12.7-25.4UU	25.4	0.04
BRS-12.7-63.5UU         63.5         0.08           BRS-12.7-76.2UU         76.2         0.1           BRS-12.7-101.6UU         101.6         0.12           BRS-12.7-127UU         127         0.15	BRS-12.7-38.1UU	38.1	0.06
BRS-12.7-76.2UU         76.2         0.1           BRS-12.7-101.6UU         101.6         0.12           BRS-12.7-127UU         127         0.15	BRS-12.7-50.8UU	50.8	0.07
BRS-12.7-101.6UU         101.6         0.12           BRS-12.7-127UU         127         0.15	BRS-12.7-63.5UU	63.5	0.08
BRS-12.7-127UU 127 0.15	BRS-12.7-76.2UU	76.2	0.1
	BRS-12.7-101.6UU	101.6	0.12
<b>BRS-12.7-152.4UU</b> 152.4 0.18	BRS-12.7-127UU	127	0.15
	BRS-12.7-152.4UU	152.4	0.18



Inner Diameter: 20		Primary material: Aluminum Finish: Black Anodized	
Part Number	A [mm]	Weight [kg]	
BRS-20-30	30	0.07	
BRS-20-40	40	0.09	
BRS-20-50	50	0.1	
BRS-20-60	60	0.12	
BRS-20-80	80	0.16	
BRS-20-100	100	0.19	
BRS-20-120	120	0.22	
BRS-20-130	130	0.24	

#### Adapters for High Stability Type Post Holders Option BRS-20-M6



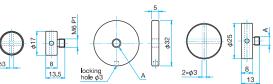
BRS-12-M6

BRS-12-130

BRS-12-PSA BRS-12-M6-PSA BRS-12.7-1/4UU-PSA

0.15

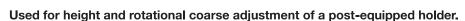




- Optional parts for high stability ball plunger post holders (BRS). M6×P1 conversion adapter (BRS-\*\*-M6) is required
- for directly securing on a vibration isolator.

Specifications		Primary material: Stainless Steel Finish: None	
Part Number	Compatible Post Holders	Α	Weight [kg]
BRS-12-M6	BRS-12	-	0.013
BRS-12-PSA	BRS-12	M6 P1	0.023
BRS-12-M6-PSA	BRS-12	M6 P1	0.02
BRS-12.7-1/4UU-PSA	BRS-12.7	1/4 <b>-</b> 20UNC	0.02
BRS-20-M6	BRS-20	M6 P1	0.03
BRS-20-1/4UU	BRS-20	1/4-20UNC	0.03







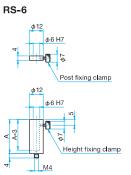
- To secure a holder, insert the post into the post holder, and clamp it using the clamp screw on the side and that of the intermediate ring on top.
- Loosening the clamp screw on the side of the main body while leaving that of the intermediate ring tightened allows coarse rotational adjustment around the vertical axis.
- With three tapped holes provided on the side of the main body for the clamp screw, it is possible to move the clamp screw to where it needs to be after setting up the post holder. (Note that the RS-30 model comes with three clamp screws as standard.)
- Fitted with an air-vent hole, enabling easy loading/unloading of a post.

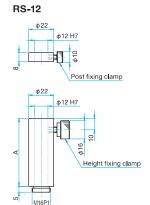
#### Guide

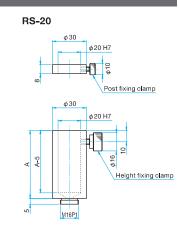
▶ Intermediate rings (TR) and clamp screws (RS-CB) can be purchased separately. ☐ D044, D045



#### **Outline Drawing**







Inner Diameter: 6		Primary material: Aluminum Finish: Black Anodized	
Part Number	A [mm]	Weight [kg]	
RS-6-15	15	0.008	
RS-6-20	20	0.009	
RS-6-25	25	0.01	
RS-6-30	30	0.011	
RS-6-35	35	0.012	
RS-6-40	40	0.013	

Inner Diameter: 12		Primary material: Brass Finish: Black matte	
Part Number	A [mm]	Weight [kg]	
RS-12-30	30	0.1	
RS-12-35	35	0.12	
RS-12-40	40	0.13	
RS-12-45	45	0.14	
RS-12-50	50	0.15	
RS-12-55	55	0.16	
RS-12-60	60	0.17	
RS-12-80	80	0.22	
RS-12-100	100	0.26	
RS-12-120	120	0.3	
RS-12-130	130	0.32	

Inner Diameter: 20		Primary material: Brass Finish: Black matte
Part Number	A [mm]	Weight [kg]
RS-20-30	30	0.16
RS-20-35	35	0.17
RS-20-40	40	0.19
RS-20-45	45	0.21
RS-20-50	50	0.22
RS-20-55	55	0.24
RS-20-60	60	0.26
RS-20-80	80	0.32
RS-20-100	100	0.38
RS-20-120	120	0.45
RS-20-130	130	0.48

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# **Stand Base/Stand Clamp** C shape intermediate ring

RCA/RC **TRC** 

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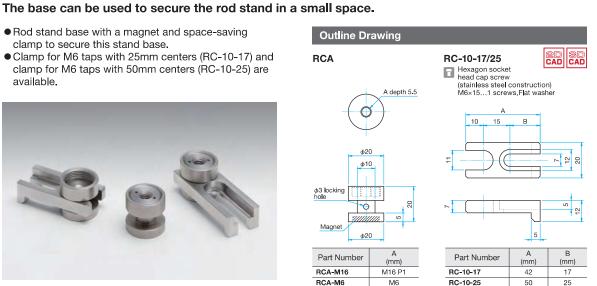
Tools

RCA/RC

 Rod stand base with a magnet and space-saving clamp to secure this stand base.

● Clamp for M6 taps with 25mm centers (RC-10-17) and clamp for M6 taps with 50mm centers (RC-10-25) are available.





RoHS Catalog W6081

Specifications				Primary material: Stainless Steel Finish: None	
Part Number	Product Name	To hold	Mounting	Weight [kg]	
RCA-M16	Stand Base	M16 Rod Stand	Magnet, Stand Clamp (RC-10)	0.023	
RCA-M6	Stand Base	M6 Rod Stand	Magnet, Stand Clamp (RC-10)	0.035	
RCA-1/4UU	Stand Base	1/4 INCH Rod Stand	Magnet, Stand Clamp (RC-10)	0.035	
RC-10-17	Stand Clamp	Stand Base (RCA-M16)	Hexagon socket head bolt M6x15	0.027	
RC-10-25	Stand Clamp	Stand Base (RCA-M16)	Hexagon socket head bolt M6x15	0.031	

RCA-UU

1/4-20UNC

#### TRC

# RoHS Catalog W6082

#### Accessory parts for posts (RO)

- Prevent falling the post mounted on the post holders.
- C shape intermediate ring can be installed and fix the post after adjusting the height of optical path with holders.



Specifications		Primary material: Aluminum Finish: Black Anodized	
Part Number	Inner Diameter [mm]	Quantity [Pieces]	
TRC-12	φ12	5	
TRC-12.7	φ12.7	5	
TRC-20	φ20	5	

#### Guide

▶ Contact our International Sales Division if the standard intermediate ring equipped with the post is needed to be replaced with the C shape intermediate ring.

#### Attention

▶This product is delivered only by mail.



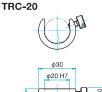
#### **Outline Drawing**

#### TRC-12/12.7





Part Number	A (mm)
TRC-12	12
TRC-12.7	12.7
1110-1217	12.7



# Clamp Screws (For post holders) Helicoidal 15mm Jacks / Helicoidal Post Holders

# **RS-CB** HCS-H / RSN



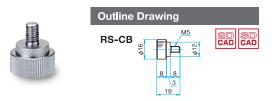


RoHS



Clamps for high stability ball plunger post holders (BRS-12, BRS-20) and post holders (RS-12, RS-20, RS-30).

- Used to secure posts inserted in post holders.
- Use these screws as additions for post holders (RS model) that allow clamping with maximum three clamp screws to maximize holding strength.



#### Guide

▶ High stability ball plunger post holders (BRS), post holders (RS) ference D042,D043

#### Attention

▶This product is delivered only by mail.

Specifications	Primary materia <b>l</b> : Brass Finish: Chrome P <b>l</b> ated	
Part Number	Quantity [Pieces]	
RS-CB	5	

#### HCS-H

# RoHS Catalog W6047

#### Coarse adjustment Helicoidal Jack.

- The upper plate moves upward without rotation.
- With a helicoid screw system, smooth movement of about 15mm/rotation is possible.

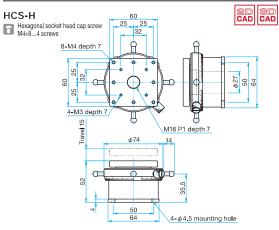






Specification	s	Primary material: Aluminum Finish: Black Anodized
Part Number	Load Capacity [N]	Weight [kg]
HCS-H	19.6 (about 2.0kgf)	0.45

# **Outline Drawing**



#### RSN

#### RoHS Catalog W6048



#### Helicoidal Post Holder.

- Turning the height-adjustment rotary section allows movement of 10mm (about 5mm/ rotation) in the height direction.
- To secure a holder, insert its post into the post holder, and clamp it using the two clamp screws on the side of the main body. The upper clamp screw on the side of the main body is designed to secure a post, and the lower clamp screw is designed to secure a helicoid ring.
- Fitted with a helicoid screw, these post holders can move the installed post up and down without turning it.

# CAD

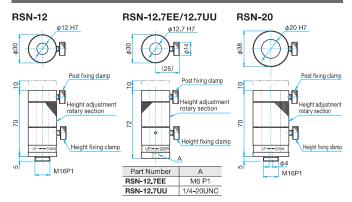


#### Attention

▶ Turning the height adjustment rotary section excessively may cause locking,

Specification	ons	Primary material: Aluminu Finish: Black Anodized	
Part Number	Inner Diameter [mm]	Diameter [mm]	Weight [kg]
RSN-12	φ12	φ30	0.16
RSN-12.7EE	φ12.7	φ30	0.16
RSN-12.7UU	φ12.7	φ30	0.16
RSN-20	φ20	φ38	0.21

#### **Outline Drawing**



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# Rod Mount Module / Z Angle Brackets | POSB/BLZ RoHS



Rod Mount Modules attach directly to the vibration isolator or laboratory bench. By attaching Z bracket at a right angle to the unit, horizontal adjustment will also be possible.

• The rod (material: stainless steel, finish: none) incorporates a vibration damping material.







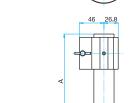
POSB-177UN + BLZ-60

φ11 counterbore depth 7

#### **Outline Drawing**

#### POSB-UN

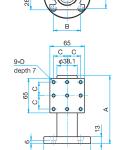
Hexagon socket head cap screw M6×15...4 screws



50 4-φ7 mounting hole φ11 counterbore

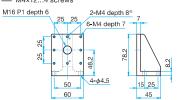
#### POSB-\*\*UN\*\*EE/UU

Hexagon socket head cap screw M6×15...4 screws



#### **BLZ-60**

Hexagon socket head cap screw M4×12...4 screws



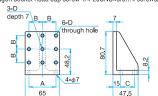
#### BLZ-65EE/65UU

50

8-M4 depth 7

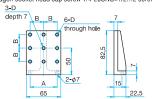
M16 P1 depth 6

Hexagon socket head cap screw M6×15...4 screws(EE)
Hexagon socket head cap screw 1/4-20UNC×5/8...4 screws(UU)



#### BLZ-6550EE/6550UU

Hexagon socket head cap screw M6x12...2 screws(EE)
Hexagon socket head cap screw 1/4-20UNCx1/2...2 screws(UU)



Specifications				Stainless Steel (No finish) nt section material: Aluminum F	inish: Black Anodized
Part Number	A [mm]	B [mm]	С	D	Weight [kg]
POSB-177UN	177.8	_	-	-	2.1
POSB-355UN	355.6	<del>-</del>	_	_	3.7
POSB-177UN65EE	177.8	50	25	M6 P1	2.2
POSB-355UN65EE	355.6	50	25	M6 P1	3.8
POSB-177UN65UU	177.8	50.8	25.4	1/4 <b>-</b> 20UNC	2.2
POSB-355UN65UU	355.6	50.8	25.4	1/4 <b>-</b> 20UNC	3.8

Z Angle Brackets only  Primary material: Aluminum Finish: Black Anodized					
Part Number	A [mm]	B [mm]	С	D	Weight [kg]
BLZ-60	_	_	_	_	0.18
BLZ-65EE	50	25	25	M6 P1	0.2
BLZ-65UU	50.8	25.4	25.4	1/4 <b>-</b> 20UNC	0.2
BLZ-6550EE	50	25	_	M6 P1	0.14
BLZ-6550UU	50.8	25.4	<del>-</del>	1/4-20UNC	0.14

Outline Drawing PO-12







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Stainless steel pole with an M16P1 external thread at one end. Used in combination with a cross clamp or rotary cross clamp.

- Can be combined with other posts via a cross clamp or rotary cross clamp.
- The PO-12 model is secured with a wrench using a 17mm flat adjacent to the M16P1 external thread.
- Having a through hole on the side, the PO-20 model is secured using a wrench inserted into the hole.



φ4 locking hole

#### Guide

Custom sizes not listed in the catalog and additional processing. Contact our International Sales Division for more information. Use the Question Sheet for Special Order Posts. WEB Reference Catalog Code W6053



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PO-20	φ4 locking hole	
M16P1	¢	φ20 g6
5	А	

Specifications			Primary material: Stainless Ste Finish: None
Part Number	Diameter [mm]	A [mm]	Weight [kg]
PO-12-100		100	0.11
PO-12-120		120	0.13
PO-12-150		150	0.15
PO-12-200	410	200	0.2
PO-12-250	φ12	250	0.24
PO-12-300		300	0.29
PO-12-400		400	0.38
PO-12-500		500	0.46
PO-20-100		100	0.25
PO-20-120		120	0.3
PO-20-150		150	0.37
PO-20-200	φ20	200	0.5
PO-20-250	φ20	250	0.62
PO-20-300		300	0.74
PO-20-400		400	0.99
PO-20-500		500	1.24

φ12 g6



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**Posts** 



Stainless steel posts. The RO model is fitted with an M4 or M6 external thread at one end, the ROU model is fitted with 1/4-20UNC inch external thread, and the ROC model is fitted with an M6P1 external thread.



• A hole through the side makes it easy to tighten using a wrench inserted into the hole.

#### Guide

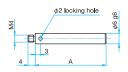
- ▶ Custom sizes not listed in the catalog are available. Use the Question Sheet for Special Order Posts. WEB Reference Catalog Code W6053
- ▶ The ROU model can be used to mount cameras with 1/4-20 tapped holes.
- ▶ High stability ball plunger post holders (BRS), post holders (RS) ence D042, D043



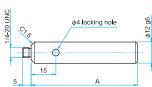


#### **Outline Drawing**

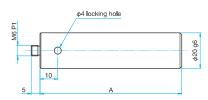
#### **RO-6**



#### ROU-12



#### **RO-20**



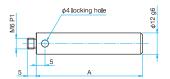
#### **RO-12**

ROC-12-30

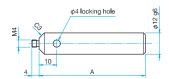
ROC-12-60

**ROC-12-80** 

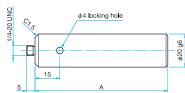
ROC-12-100



#### ROC-12



#### ROU-20



φ6 / φ12		Primary materia Finish: None	l: Stainless Steel
Part Number	Diameter [mm]	A [mm]	Weight [kg]
RO-6-15		15	0.004
RO-6-20		20	0.005
RO-6-25	φ6	25	0.006
RO-6-30	φο	30	0.007
RO-6-40		40	0.008
RO-6-50		50	0.009
RO-12-20		20	0.02
RO-12-30		30	0.03
RO-12-40		40	0.04
RO-12-60		60	0.05
RO-12-80		80	0.07
RO-12-100		100	0.09
RO-12-120	φ12	120	0.11
RO-12-130	φιΖ	130	0.12
RO-12-150		150	0.13
RO-12-200		200	0.18
RO-12-250		250	0.22
RO-12-300		300	0.27
RO-12-400		400	0.36
RO-12-500		500	0.44
ROU-12-30	•	30	0.03
ROU-12-60	φ12	60	0.05
ROU-12-80	(C1.5)	80	0.07
ROU-12-100		100	0.09

φ12 (C3)

30

60

80

100

0.03 0.05

0.07

0.09

φ20		Primary materia Finish: None	ll: Stainless Steel
Part Number	Diameter [mm]	A [mm]	Weight [kg]
RO-20-20		20	0.05
RO-20-30		30	0.07
RO-20-40		40	0.1
RO-20-60		60	0.15
RO-20-80		80	0.2
RO-20-100		100	0.25
RO-20-110		110	0.27
RO-20-120	φ20	120	0.3
RO-20-130		130	0.32
RO-20-150		150	0.37
RO-20-200		200	0.5
RO-20-250		250	0.62
RO-20-300		300	0.74
RO-20-400		400	0.98
RO-20-500		500	1.23
ROU-20-30		30	0.07
ROU-20-60	φ20	60	0.15
ROU-20-80	(C1.5)	80	0.20
ROU-20-100		100	0.25



# RO-EE/UU

Catalog W6083

Stainless steel posts.

In case of using this rod, without buying a new rod, it is possible to be set the holder or the like to the various optical axis height.

- The through-hole of the side of the rod is used to insert the hex wrench. By using this, it can be easily attached and detached to the holder or the like.
- Accessories can be selected from the type of M4 and M6 or inch type.



#### Guide

Custom sizes not listed in the catalog are available. Use the QuestionSheet for Special Order Posts, Duta Reterence Catalog Code W6053

# Outline Drawing RO-EE/UU special screw SC-M4-14EE...1 screws (CHS-M4-M6-5)(EE) special screw SC-8U-14UU...1 screws (CHS-1/4-8U-5)(UU) \$\int\_{0}^{12.7}\$ RO-12.7-\*\*EE RO-12.7-\*\*UU

CHS-M4-M6-5

C: EE type M6P1, UU type 1/4-20UNC D: EE type M4, UU type 8-32UNC

SC-M4-14EE

Specifications			Primary material: Stainless Steel Finish: None
	Part Number	A	Weight
METRIC	INCH	[mm]	[kg]
RO-12.7-25.4EE	RO-12.7-25.4UU	25.4	0.026
RO-12.7-38.1EE	RO-12.7-38.1UU	38.1	0.038
RO-12.7-50.8EE	RO-12.7-50.8UU	50.8	0.051
RO-12.7-76.2EE	RO-12.7-76.2UU	76.2	0.077
RO-12.7-101.6EE	RO-12.7-101.6UU	101.6	0.102
RO-12.7-152.4EE	RO-12.7-152.4UU	152.4	0.153
RO-12.7-203.2EE	RO-12.7-203.2UU	203.2	0.204
RO-12.7-304.8EE	RO-12.7-304.8UU	304.8	0.306

# CHS

Catalog W6084

SC-8U-14UU

CHS-1/4-8U-5

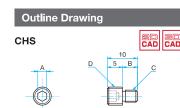
CHS, as a conversion screw, is processed by different thread at both ends, in case of M6 or 1/4 inch for holder side and M4 or 8-32UNC for stand side are different, it can be used as a connecting screws for mounting.



- We will prepare the two types of screws INCH and METRIC.
- If you have misplaced the included screws for extension rod, it can be purchased separately.

Guide

▶It is used for extension rod (RO-12.7-\*\*).



Specifications  Primary material: Stainless St Finish: None					Stainless Steel
Part Number	A [mm]	B [mm]	С	D	Quantity [Pieces]
CHS-M4-M6-5	3	5	M4	M6 P1	10
CHS-M4-M6-9	3	9	M4	M6 P1	10
CHS-1/4-8U-5	1/8 (3.2)	5	8-32UNC	1/4-20UNC	10
CHS-1/4-8U-9	1/8 (3.2)	9	8-32UNC	1/4 <b>-</b> 20UNC	10

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# **Dog Point Set Screws Cross Clamps**

SC **CCHN** 

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Catalog W6085

We offer two types of M4 and 8-32UNC as a stop screw.

One end of the screw serves as a full dog point, and can be used as a screwing side.

In the case that the holder side and the stand side are same M4 or 8-32UNC, it will be used as the connecting screw. Reference D041



#### Guide

It can also be used as an accessory of the rod (RO) and the post stand (PST).

Outline	Drawing

SC



2D 3D CAD CAD

Specifications Primary material: Stee					
Part Number	A [mm]	B [mm]	С	D	Quantity [Pieces]
SC-8U-14UU	14	10	5/64 (2)	8-32UNC	10
SC-8U-16UU	15.6	11.6	5/64 (2)	8 <b>-</b> 32UNC	10
SC-8U-18UU	17.5	13.5	5/64 (2)	8-32UNC	10
SC-8U-20UU	19.5	15.5	5/64 (2)	8 <b>-</b> 32UNC	10
SC-8U-21UU	21	17	5/64 (2)	8-32UNC	10
SC-M4-14EE	14	10	2	M4	10
SC-M4-16EE	15.6	11.6	2	M4	10
SC-M4-18EE	17.5	13.5	2	M4	10
SC-M4-20EE	19.5	15.5	2	M4	10
SC-M4-21EE	21	17	2	M4	10

#### CCHN





#### Cross clamps connect two posts at right angles.

• Its split clamp structure allows firm clamping.



Specifications	Primary material: Aluminum Finish: Black Anodized
Part Number	Weight [kg]
CCHN-6-6	0.021
CCHN-12-6	0.065
CCHN-12.7-6	0.065
CCHN-12-12	0.06
CCHN-12.7-12.7	0.06
CCHN-20-12	0.128
CCHN-20-20	0.11

#### **Outline Drawing**



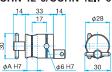


A (mm)

12

12.7

#### CCHN-12-6/CCHN-12,7-6



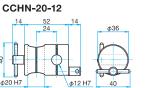
Part Number	A (mm)
CCHN-12-6	12
CCHN-12.7-6	12.7

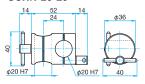
φ20 H7

φА Н7 Part Number CCHN-12-12

CCHN-20-20

CCHN-12.7-12.7





CCHN-12-12/CCHN-12,7-12,7

# **Rotary Cross Clamps**







#### Rotary cross clamps connect two posts at an arbitrary angle.

• Its split clamp structure allows firm clamping.

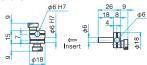


Specifications	Primary material: Aluminum Finish: Black Anodized
Part Number	Weight [kg]
CRHN-6-6	0.032
CRHN-12-6	0.078
CRHN-12.7-6	0.078
CRHN-12-12	0.1
CRHN-12.7-12.7	0.1
CRHN-20-12	0.167
CRHN-20-20	0.196

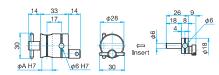


#### Outline Drawing

#### CRHN-6-6

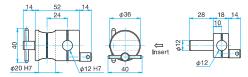


#### CRHN-12-6/CRHN-12.7-6

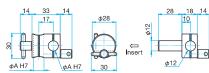


Part Number	A (mm)
CRHN-12-6	12
CRHN-12.7-6	12.7

#### CRHN-20-12

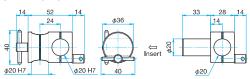


#### CRHN-12-12/CRHN-12.7-12.7



Part Number	A (mm)
CRHN-12-12	12
CRHN-12.7-12.7	12.7

#### CRHN-20-20



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